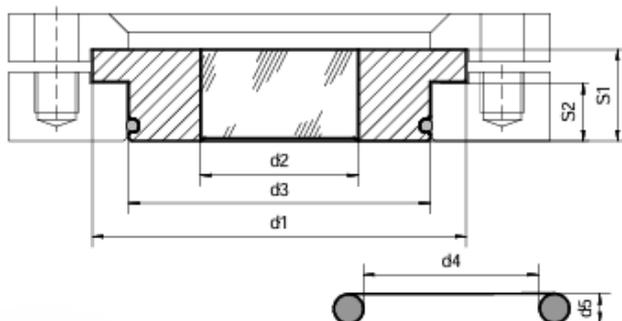


Porthole ring for aseptic installation on flange Technical Data Sheet Series 901



For
Flange in accordance with DIN 28117

Advantages:

- Absolute security
- Simple assembly, no retention area
- Aseptic assembly
- CIP and SIP approved

Construction standard:

- According to DIN/EN/ISO 9001 97/23/EG 02/98, Module H/H1 (DIN/EN/ISO 9001)
- According to AD Merkblatt W0/TRD 100 and DIN 7079
- Material in accordance with DIN/EN standards
- Borosilicate glass in accordance with DIN 7080

Terms of Employment:

PN10 to PN16,
Temperature: refer to the table

Subject certificate:

according to EN 10204 - 3.1B

| Ring composition | Serving temperature |
|------------------|---------------------|
| 1.4462 | -30°C to +280°C |
| 2.4602 | -60°C to +300°C |
| 2.4605 | -60°C to +300°C |
| 2.4610 | -60°C to +300°C |

| DN | D1 | D2 | D3 | S1 | S2 | O-RING |
|-----|-----|-----|-------|----|----|-------------|
| 40 | 80 | 30 | 64.5 | 34 | 24 | 59.9x3.53 |
| 50 | 100 | 35 | 79.5 | 34 | 24 | 72.62x3.53 |
| 80 | 125 | 50 | 99.5 | 34 | 24 | 91.67x3.53 |
| 100 | 150 | 60 | 124.5 | 34 | 24 | 113.7x5.34 |
| 125 | 175 | 70 | 149.5 | 34 | 24 | 139,07x5,34 |
| 150 | 200 | 80 | 174.5 | 40 | 30 | 164,46x5,34 |
| 200 | 250 | 100 | 224.5 | 40 | 30 | 208.91x5.34 |

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